



QUICK START GUIDE

PM3 LEGACY™ LIMIT CONTROLLER

For Configurations:
PM3 _ _ [A,C,E] J _ _ AAAG _ _



For assistance contact Watlow: www.watlow.com
1-800-WATLOW2 (1-800-928-5692)
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1 - MOUNT TO PANEL

NOTE: Mounting requires access to the back of the panel.

1. Make the panel cutout using the measurements in figure 1.
2. Remove the green terminal connectors and the mounting collar assembly.
3. Insert the controller into the panel cutout from the front.
4. Orient the collar base so the flat side faces front and the screw openings are on the sides (see figure 2), then slide the base over the back of the controller.
5. Slide the mounting bracket over the controller with the screws aligned to the collar base. Push the bracket gently but firmly until the hooks snap into the slots in the case.
6. Tighten the two #6-19 x 1.5 in. screws with a phillips screwdriver until the device is flush to the panel (3 to 4 in-lbs torque).
7. Reinstall the terminal connectors to their original locations. (Or first connect field wiring as indicated in this guide and then reinstall the connectors).

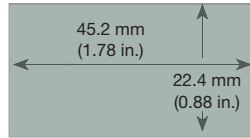


Figure 1

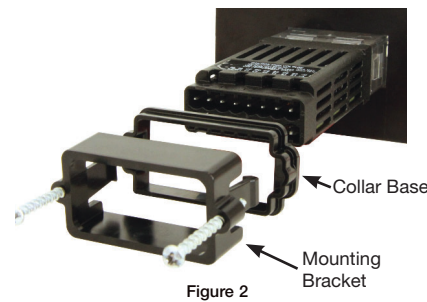


Figure 2

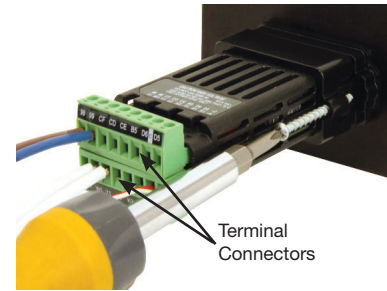


Figure 3

2 - CONNECT THE SENSOR INPUT

Connect your sensor as indicated in the diagram for your sensor input. Figure 4 is an example illustrating the connection shown for a Thermocouple.

Thermocouple



Process Voltage or Current

Voltage: 0 to 50 mV or 0 to 10V@ 20kΩ
Current: 0 to 20 mA @ 100Ω

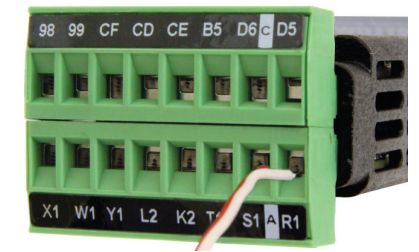
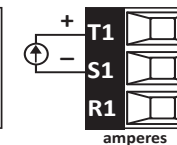
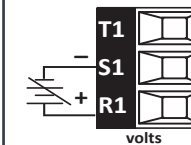
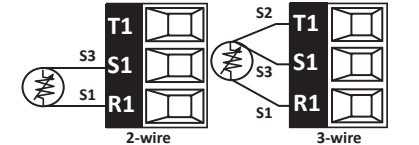


Figure 4: Thermocouple Wiring Example

Platinum 100Ω or 1000Ω RTD
20Ω max. round trip lead resistance



3 - WIRE OUTPUT 1

Refer to the wiring diagram for your configuration code and connect to the slots indicated.

PM3 _ [C] _ AAAG _ : Switched DC or Open Collector

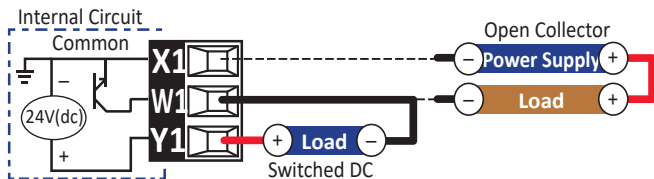
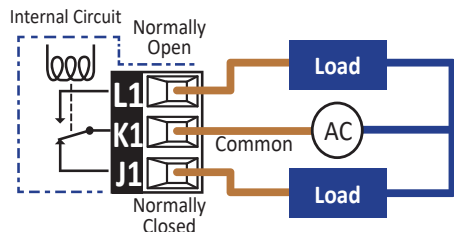


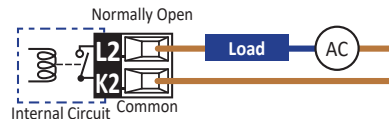
Figure 5: Switched DC Output Wiring

PM3 _ [E] _ AAAN _ :
Mechanical Relay 5A Form C Relay

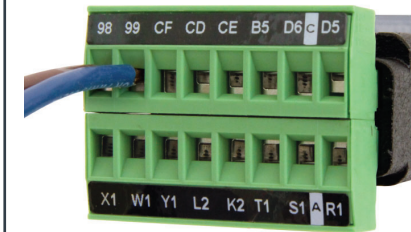


4 - WIRE OUTPUT 2

PM3 _ [J] _ AAAG _ :
Mechanical Relay 5A Form A Relay



5 - CONNECT POWER



Configuration Code:
PM3 _ [1,2,3,4] _ _ AAAG _ _

1 or 2: 120-240 V (ac)
3 or 4: 24 V (ac or dc)

CAUTION
Do not connect high voltage to a controller that requires low voltage.

6 - CE DECLARATION OF CONFORMITY

CE Declaration of Conformity - Series EZ-ZONE® PM
WATLOW Electric Manufacturing Company
241 Bangor Blvd. Winona, MN 55993 USA

Declares that the following product meets the essential requirements of the following European Union Directives by using the relevant standards shown below to indicate compliance:

Designation: Series EZ-ZONE® PM (Panel Mount)
Model Numbers: PM 3, 5, 8, 9 or 4 (Any Letter or number) 1, 2, 3 or 4 (A, C, E, F or K) (A, C, H, J or L) - (Any Letter or number) (A, C, E, F or K) (A, C, H, J or K) (Any three letters or numbers)

Classification: Platinum RTD
Rated Voltage and Frequency: 100 to 240 V ac (50/60 Hz) or 15 to 30 Vdc (24 V ac/50/60 Hz 10 VA maximum) PM3, PM3 Models
Rated Power Consumption: 14 VA maximum PM3, PM3 Models

2014/53/EU Electromagnetic Compatibility Directive
Electrical equipment for measurement, control and laboratory use - EMC requirements (Industrial, Scientific and Medical - Class B Environments)
Electrostatic discharge immunity
Radiated, radio-frequency electromagnetic field immunity 10V/m 80-1000 MHz, 3 V/m 1.4-2.7 GHz
Electrical fast transient / burst immunity
Surge immunity
Immunity to conducted disturbances induced by radio-frequency fields

2014/35/EU Low-Voltage Directive
Limits for harmonic current emissions for equipment < 16 Amps per phase
Voltage fluctuations and flicker < 16 Amps per phase
EMC 1000-3-2 (13) - A1:2017
Semi-F4:EN12

2014/35/EU Low-Voltage Directive
Safety Requirements of electrical equipment for measurement, control and laboratory use. Part 1: General requirements
Compliance with 2011/65/EU RoHS Directive for 2011/65/EU W.E.E Directive
Compliant with 2011/65/EU RoHS Directive for 2011/65/EU W.E.E Directive

2014/53/EU Radio Equipment Directive (RED)
Safety Requirements of radio equipment for measurement, control and laboratory use. Part 1: General requirements
Covering the essential requirements of article 3.1(a) of Directive 2014/53/EU
Electromagnetic Compatibility (EMC) standard for radio equipment and services. Part 1: Common technical requirements
CAUTION: This equipment not intended for use in residential environments and may not provide adequate protection to radio reception in such environments.
Electromagnetic Compatibility (EMC) standard for radio equipment and services. Part 1: Common technical requirements
3.1(b) of Directive 2014/53/EU
Electromagnetic Compatibility (EMC) standard for radio equipment and services. Part 1: Specific conditions for Broadband Data Transmission Systems. Harmonized Standard covering the essential requirements of article 3.1(b) of Directive 2014/53/EU
Electromagnetic compatibility and Radio spectrum Matters (ERM) - Related standards systems. Data transmission equipment operating in the 2.4 GHz ISM band and using wide band modulation techniques. Harmonized Standard covering the essential requirements of article 3.2 of the RATE Directive
NVAR Test Report 10028454-4
EN 300 328 V2.1.1
Additional Receiver blocking test for to cover requirements for 2014/53/EU.
NVAR Test Report 11648484-2

Contains Module FCC ID: VPIYLBZ2 Part 15C.2
Contains Module IC: 772C-LBZY R88 210

Output Power: Frequency Range 2402.2 - 2480.0
Output Power 0.201 Watts. Antenna gain: -2.6 dB PCB antenna

Donna Koppa
North of Minnesota Representative
Director of Operations
May 2018

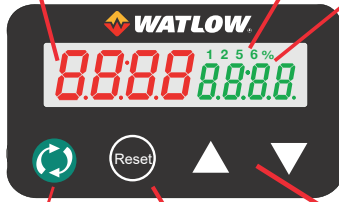
Signature of Authorized Representative

7 - KEYPAD OVERVIEW

Left Display: Home at beginning displays process value (PV). Entering into menus displays the value or setting of parameter

Output Activity: Indicate activity of outputs 1 & 2, dio 5 & 6

Right Display: Home at beginning displays limit status. Displays page name when entering pages. Entering into menus displays the parameter name



Up and Down Keys: Changes limit set points when displayed. Changes menu inside pages. Inside menus, changes the selected setting in left display

Advance Key: Advances through menu prompts.

Reset Key: Resets limit, clears or silence alarm when active else return home

For assistance contact Watlow: www.watlow.com
+1-(507)-494-5656
wintechsupport@watlow.com



<https://www.watlow.com/resources-and-support/Technical-Library>

8 - INTRODUCTION TO KEYPAD AND MENU BASICS

Pages, Menus and Keypad Basics

Note: You must read and understand the role of each key on your controller keypad before proceeding.

See Panel 7 - Keyboard Overview

These instructions are not inclusive. This Quick Start Guide (QSG) is meant to be a quick reference to show you how to navigate to frequently used areas of the controller. As an example; setting process outputs are not documented in this QSG. Refer to the User's Guide for more detailed instructions.

Note: Diagrams might vary depending on programming the controller.

Introduction to the Operations & Setup Pages

Upon power up, the display will default to home. The left red displays process (PV). The right green displays limit status. Setup page is a collection of menus having parameters changed typically one time when controller is first installed or each time hardware changes occur. Operations page is a collection of menus having parameters changed more frequently.

Menus in each page contain common parameters that affect a particular function of the controller. Ex. Analog Input, Limit, Outputs and Alarms are commonly used functions. Parameters are grouped for each function. The Global function is where to set the display units between °F and °C. Set units first if using °C as default is °F.

Setup Page



- A, Analog Input
- dio Digital I/O
- L, Pn Limit
- oPt Output
- AL Pn Alarm
- gbl Global
- Co Pn Communications

Setup Page

To enter the Setup Page, press both arrow keys **▲ + ▼** for 6 seconds.

Use arrow keys **▲ ▼** to select menu.

Press advance key **▶** to enter selected Menu.

Press the reset key **⊖** for 2 secs. at any point within the menu to return home.

Operations Page



- A, Analog Input
- dio Digital I/O
- L, Pn Limit
- AL Pn Alarm

Operations Page

To enter the Operations Page, press both arrow key **▲ + ▼** for 3 seconds.

Use arrow keys **▲ ▼** to select menu.

Press advance key **▶** to enter selected Menu.

Press the reset key **⊖** for 2 secs. at any point within the menu to return home.

9 - SET INPUT

start from home
A, SEt **▲ + ▼**
6 sec to enter setup page

to
LC SEt **▲** if thermocouple select tC

to
H Lm **▲** select thermocouple type (J, K is letter H, T is letter t)

return home
OR
A, SEt **▲ + ▼**
6 sec to enter setup page

to
r01H SEt **▲** if rtd 100 ohm select rtd

to
3 rtd **▲** if 3 leaded rtd select 3

return home

10 - SET LIMIT

start from home
A, SEt **▲ + ▼**
6 sec to enter setup page

to
L, Pn SEt select control loop menu

to
h, g h L Sd **▲** both, high, low select limit menu

to
500 SPLh **▲** enter degrees select maximum set point

to
50 SPLl **▲** enter degrees select minimum set point

to
195 LhS **▲** if high limit (low limit L.L.S) enter degrees select limit trip point

return home

11 - SET OUTPUTS

start from home
A, SEt **▲ + ▼**
6 sec to enter setup page

to
oPt SEt select output menu

to
1 oPt **▲** 1 or 2 select output number

to
L, Pn Fn **▲** off, alarm, limit select function of output (output 2 always limit)

to
1 F, l **▲** if alarm select which alarm (1 to 4)

return home

12 - SET ALARM

start from home
A, SEt **▲ + ▼**
6 sec to enter setup page

to
AL Pn SEt select alarm menu

to
1 AL Pn **▲** 1 to 4 select which alarm

to
Pro ALy **▲** off, process select alarm type

to
ALC ALg **▲** close on alarm, open on alarm select alarm logic

to
both ASd **▲** both, high, low select alarm sides

return home

13 - SET ALARM SET POINTS

start from home
A, oPEr **▲ + ▼**
3 sec to enter operations page

to
AL Pn oPEr select alarm menu

to
1 AL Pn **▲** 1 to 4 select which alarm

to
0 ALo **▲** enter degrees select low set point

to
200 Ah, l **▲** enter degrees select high set point

return home
alarm active
Ah, lA t n **200 '195**

alternates **⊖** ack alarm

14 - MESSAGES

limit trip in progress
75 FAiL **Lh, lA t n** **75 SAFE**
alternates
Output 2 opens on limit condition

sensor failure
---- FAiL **LEr lA t n** **uALh FAiL**
sensor out of range
OR
Er, lA t n **AL E lA t n** **uALL A t n**
alternates
Output 2 opens on error condition